

# Missing Parts? Assembly Questions?

Call us at 1-866-816-3822 or email [help@regencyof.com](mailto:help@regencyof.com) for immediate assistance.

ASSEMBLY INSTRUCTIONS

**REGENCY**

**ACT9648XX**

Array 96" Conference Table with Power Data Grommet

**ACT12048XXXX**

Array 120" Conference Table with Power Data Grommet

**RGS**  
FURNITURE

**VC-CT9648XXXX**

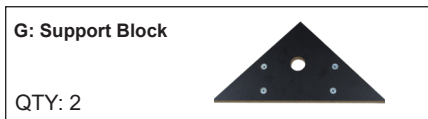
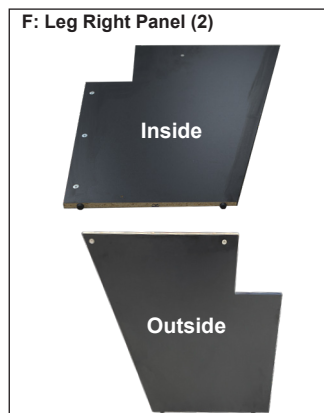
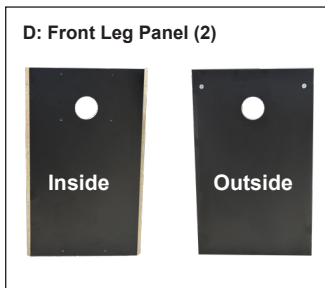
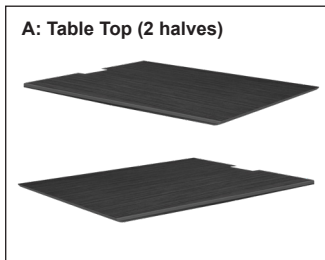
Vector 8' Conference Table with Power Data Grommet

**VC-CT12048XXXX**

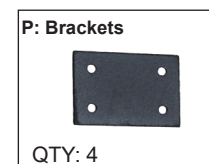
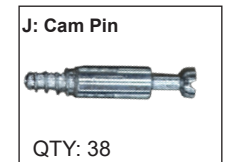
Vector 10' Conference Table with Power Data Grommet



**Parts:**



**Hardware:** (Quantity may vary due to table size)



**IMPORTANT NOTICE:**

Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid scratching the parts. Check to be sure that you have all parts and hardware. Remove all wrapping materials, including staples & packing straps before you start to assemble. Keep all hardware parts and packaging out of reach of children. Two person assembly recommended.

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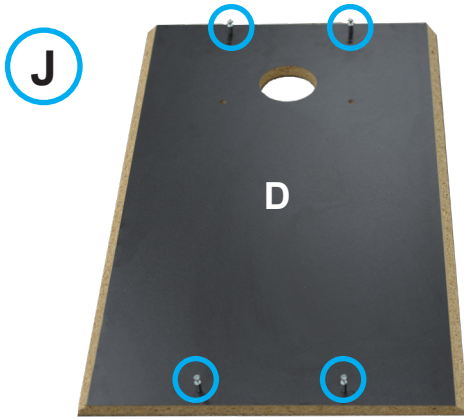
**ACT9648XX**  
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**VC-CT9648XXXX**  
Vector 8' Conference Table  
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**VC-CT12048XXXX**  
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**STEP 1:** Screw **Cam Pins (J)** into top and bottom two rows of holes on the inside of the **Front Leg Panel (D)**.



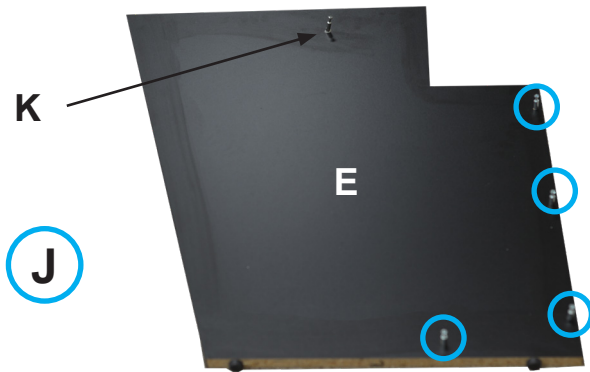
**STEP 2:** Screw **Cam Pin (J)** into the bottom hole on the inside of the **Right Leg Panel (F)**.

By hand, screw in the **Pivoting Cam Pin (K)** to the top hole on the inside of the **Right Leg Panel (F)**.

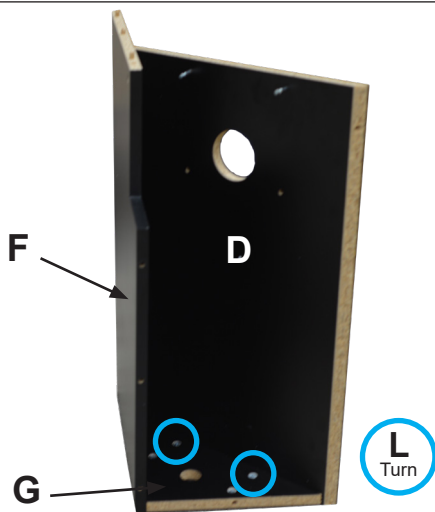
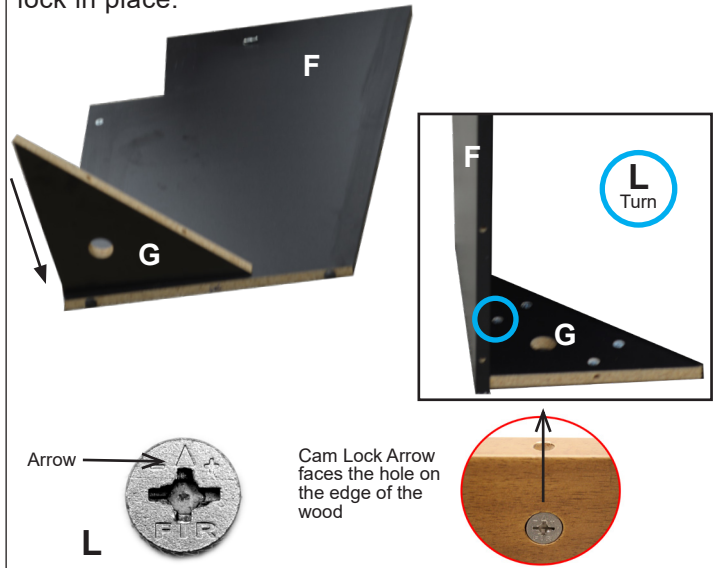


**STEP 3:** Screw **Cam Pins (J)** into the bottom and side holes on the inside of the **Left Leg Panel (E)**.

By hand, screw in the **Pivoting Cam Pin (K)** to the top hole on the inside of the **Left Leg Panel (E)**.



**STEP 4:** Make sure Arrows on the **Cam Locks (L)** on **Support Block (G)** face the hole on the edge of the wood. Connect the **Support Block (G)** to the **Cam Pin (J)** on the **Right Leg Panel (F)**, Cam Lock side up. Turn the **Cam Lock (L)** closest to the inserted **Cam Pin (J)** to lock in place.



**STEP 5:** Connect the **Front Leg Panel (D)** to the **Pivoting Cam Pin (K)** on the **Right Leg Panel (F)** and **Cam Pin (J)** to the hole on the **Support Block (G)**.

Tighten the **Cam Locks (L)** on the **Support Block (G)** closest to the **Front Leg Panel (E)**.

Tighten the **Cam Lock (L)** on the front of the **Front Leg Panel (D)** to lock in place.

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Vector 8' Conference Table  
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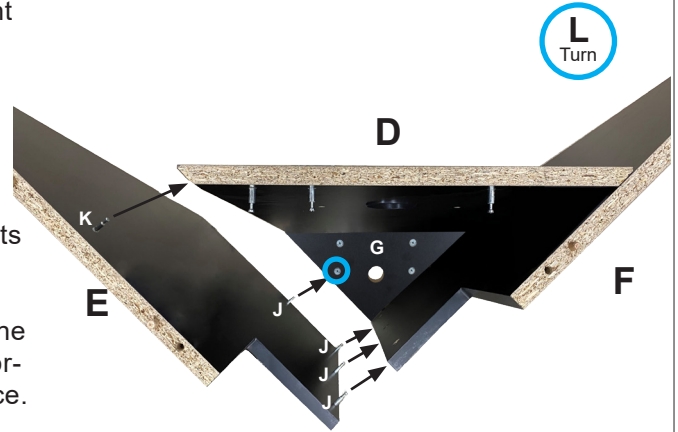
**VC-CT12048XXXX**  
Vector 10' Conference Table  
with Power Data Grommet

**STEP 6:** Connect the **Left Leg Panel (E)** to the Assembled Right leg panel and Front Leg Panel (**F&D**).

1. The **Cam Pin (J)** on the **Left Leg Panel (E)** connects to the **Support Block (G)**. Attach together and turn the corresponding **Cam Lock (L)** on the support block to lock in place.

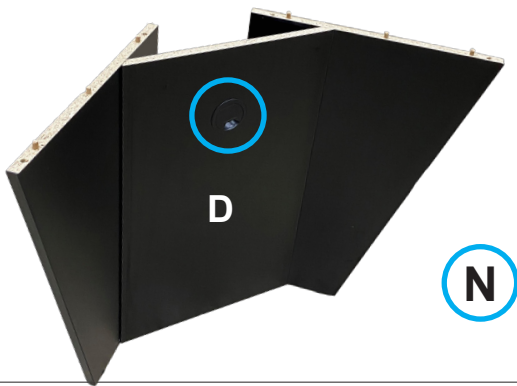
2. The **Pivoting Cam pin (K)** on the **Left Leg Panel (E)** connects to the **Front Leg Panel (D)**.

3. The 3 **Cam Pins (J)** on the **Left Leg Panel (E)** connect into the three holes on the edge of the **Right Leg Panel (F)**. Turn the corresponding **Cam Lock (L)** on the Right Leg Panel to lock in place.

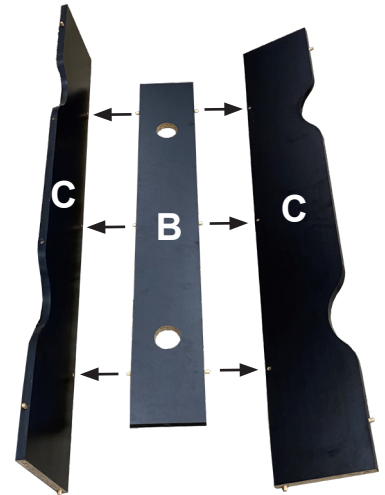


**STEP 7:** Place the **Cord Port Cover (N)** into the front of the **Front Leg Panel (D)**

Repeat steps to build the second Leg

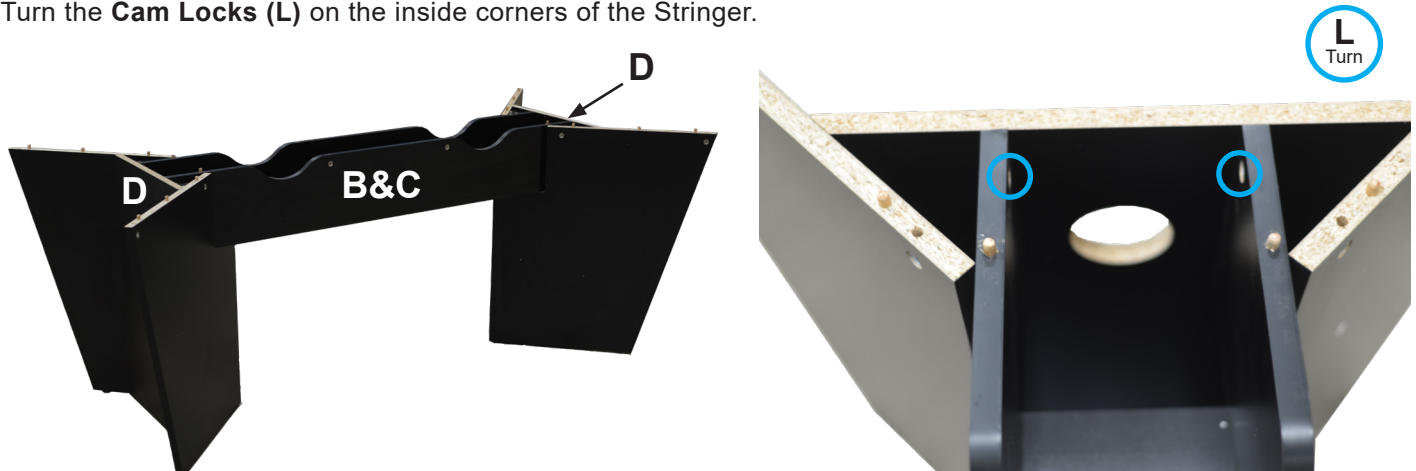


**STEP 8:** Connect the **Stringer Bottom (B)** to the corresponding holes on the **Stringer Sides (C)**.



**STEP 9:** Connect the completed **Stringer (B&C)** to the completed legs by connecting the **Cam Pins (J)** on the back of the **Front Leg Panels (D)** to the holes on the side of the stringer.

Turn the **Cam Locks (L)** on the inside corners of the Stringer.



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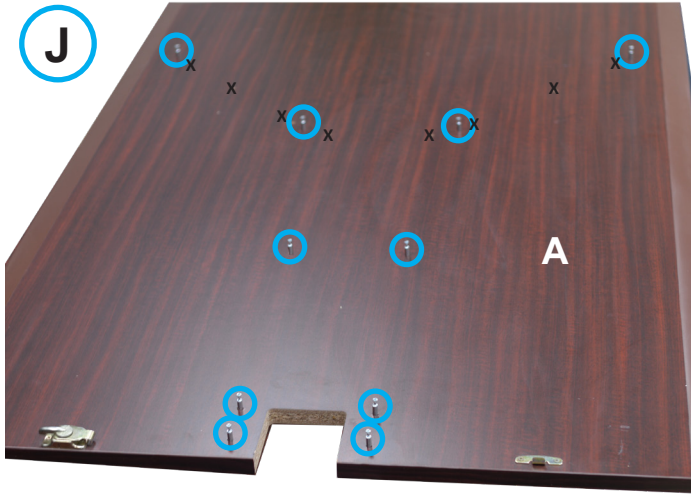
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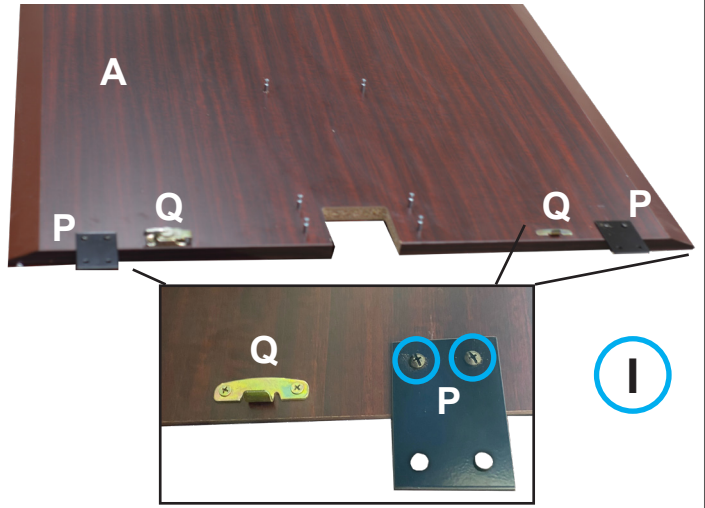
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Vector 8" Conference Table  
with Power Data Grommet

**VC-CT12048XXXX**  
Vector 10" Conference Table  
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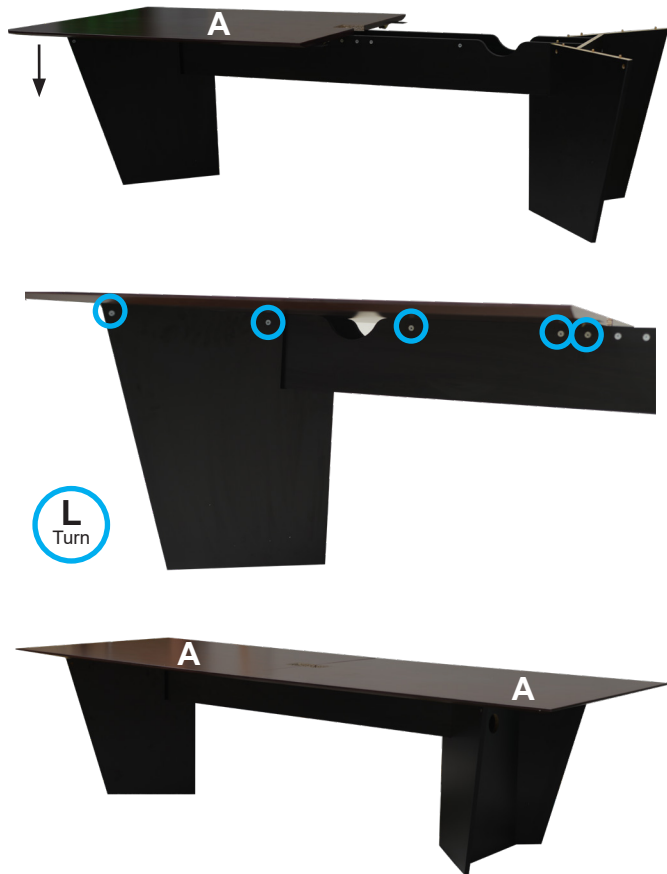
**STEP 10:** On the bottom of each **Table Top Half (A)**, Screw in **Cam Pins (J)** in holes specified Below: (**DO NOT** place cam pins in holes with "X" over it indicated in the image below. **ONLY** screw in Cam Pins where circled)



**STEP 11:** Use **Screws (I)** to secure **Brackets (P)** to the bottom of one of the **Table tops (A)** nearest the outside of the **Sash Locks (Q)**, Making sure they hang half-way over the edge.



**STEP 12:** Place the **Table Top Half (A)** with the brackets on to the assembled base. Tighten the corresponding **Cam Locks (L)** on the base to secure table top half in place. Repeat step with second Table Top Half.



**NOTE:** Stringers on 96" / 8ft and 120" / 10ft Table will have a different number of Cam Locks. There may be extra parts.

**96"/8ft**



**120"/10ft**





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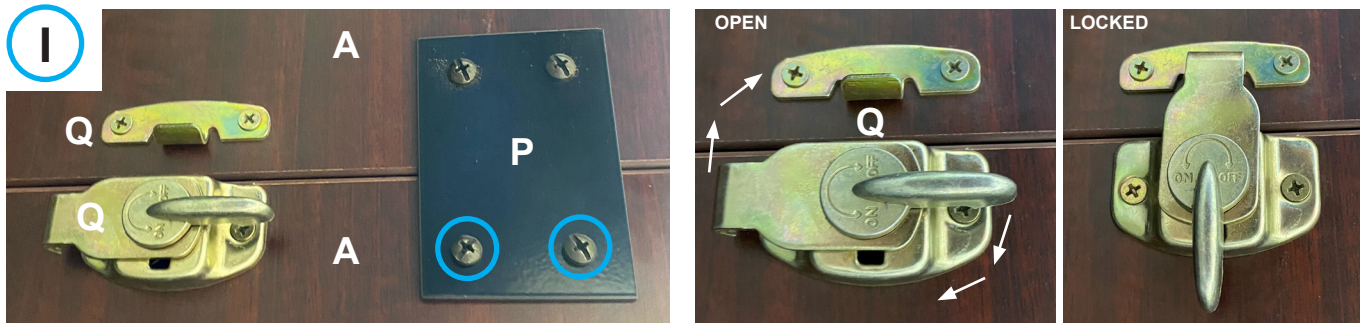
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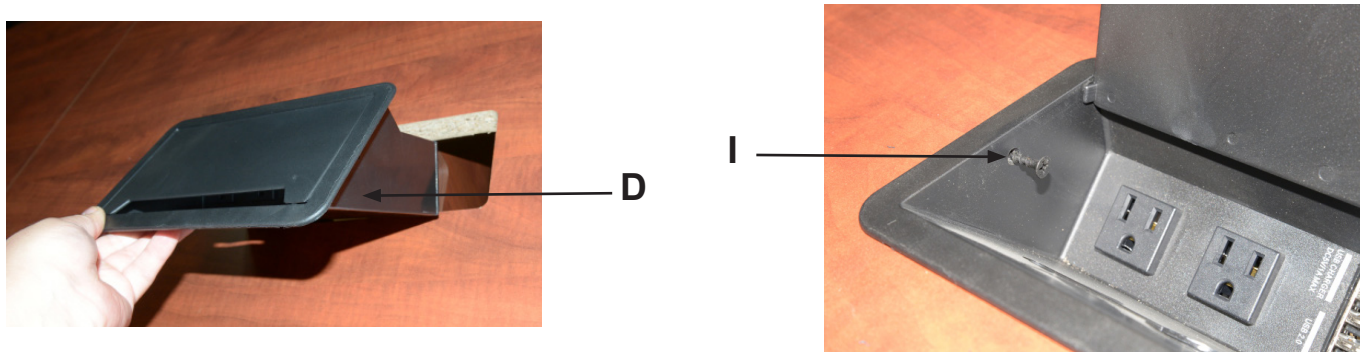
**VC-CT12048XXXX**  
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**STEP 13:** On the underside of the completed table, secure the table tops together by screwing the **brackets (P)** to the second **Table Top Half (A)** with the **screws (I)**.

Latch the **Sash Locks (Q)** on the underside of the table together for maximum stability.



**STEP 14:** Insert **DPEL (H)** using **Screws (I)** and Phillips screwdriver.



**STEP 15:** Use the **Cover Stickers (M)** to hide the **Cam Lock (L)** holes for a finished look.

